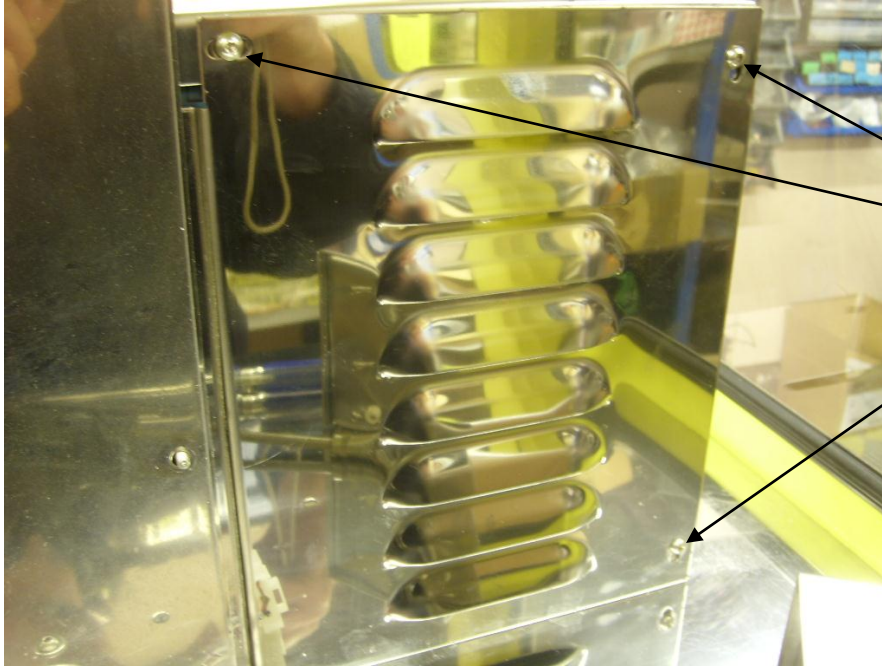


1. Remove sugar hopper.

2. Remove back cover which is attached using 3 screws identified in the picture below.



3. Remove 4 screws identified in the picture below and move the cover to the left to expose the water nozzle. On some machines there is a 5<sup>th</sup> screw at the top rear.



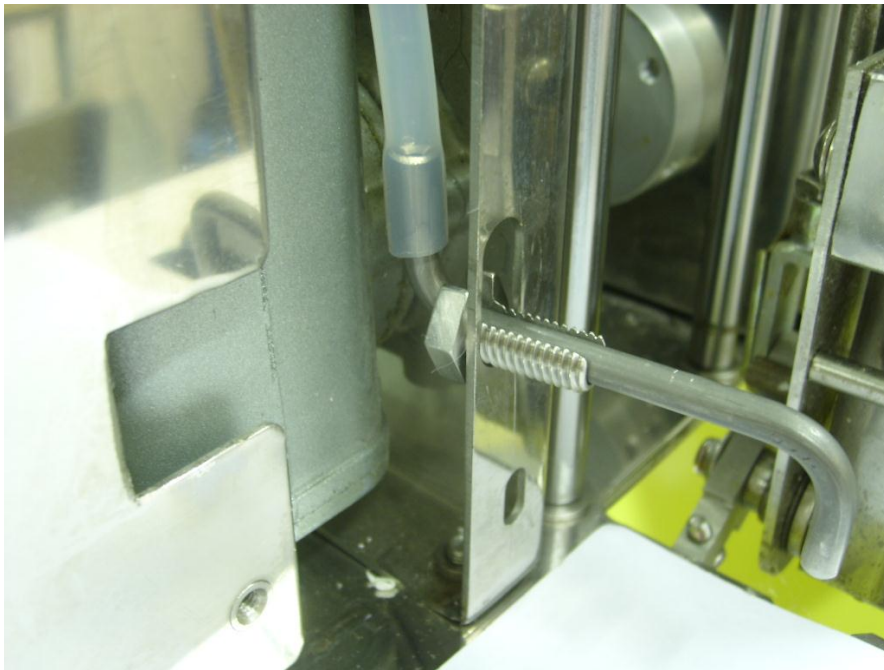
4. Remove the old water nozzle. Take care not to damage the flexible water pipe when removing it from the old nozzle.



5. Fit the flexible hose to the end of the new water nozzle with the internal countersink.



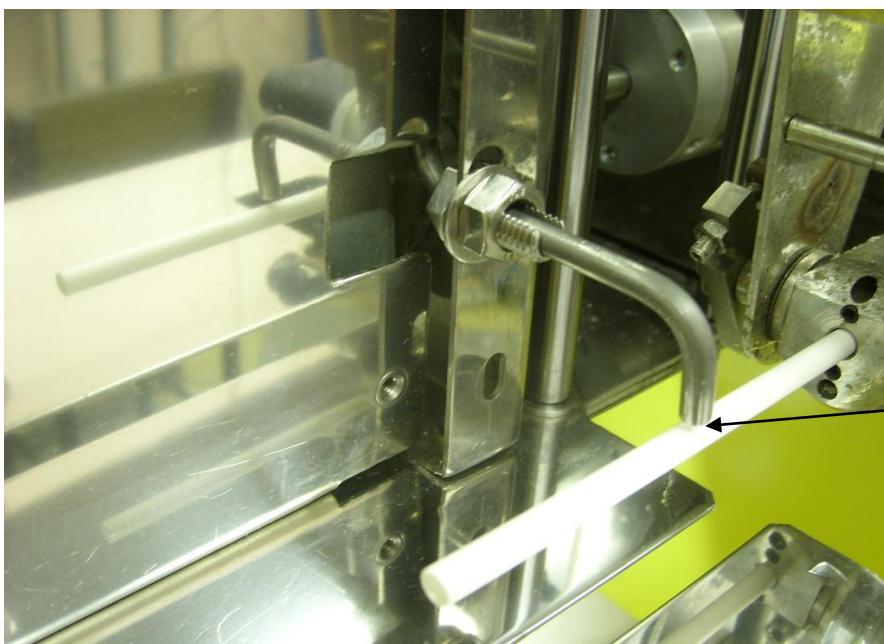
6. Fit the body of the new water nozzle.



7. Fit the washer and nut.

8. Move the vend arm to the stick load position and feed a stick.

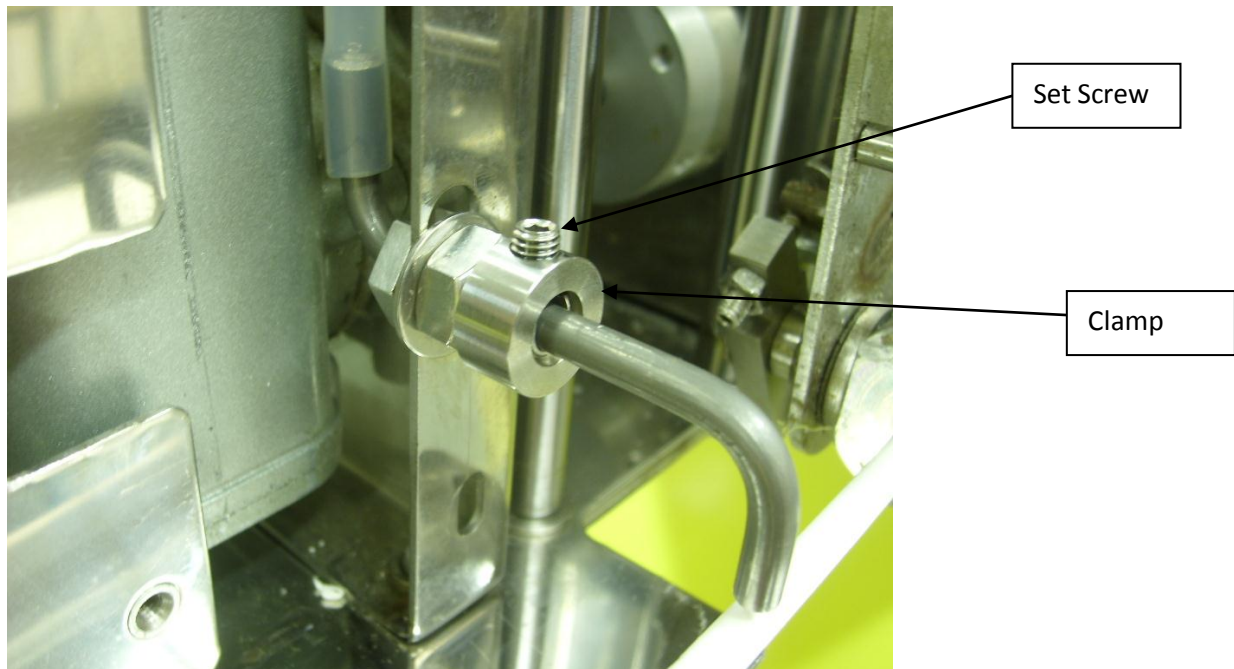
9. Set the vertical height of the nozzle so that there is approximately a 2mm gap between the nozzle and the stick. Tighten the nut when the height setting is correct.



2mm Gap

10. Fit the clamp and set the horizontal position of the nozzle so that it is directly over the stick.

11. Tighten the set screw when the nozzle is in the correct position. The screw should be tightened firmly but not over tightened to the point where the nozzle is crushed.



12. Hold the pump prime switch to remove all the air from the system. Check that there is no air in the flexible pipe from the bottle to the nozzle.

13. Refit the covers ensuring that all wires are clear of the motor shaft.

Before tightening the screws on the front cover ensure that the motor shaft is central to the hole in the left side of the cover.